

SINGER

95K32,K33

LIST OF PARTS

FOR

Nos. 95K32 & 95K33

MACHINES



THE SINGER MANUFACTURING COMPANY.

PARTS COMPLETE

for No. 95K32 Machine

For Thread Drawing. No Needles.

No.					
*99466	Arm	with 15404, two each 15405 and 56015
16532	"	Dowel Pin (2)
21131	"	Oil Tube with 52045, for oiling 24036
52084	"	" " " 52045, " " 24040
52045	"	" " " Packing (cotton wick)
116e	"	Screw (back) (2)
868e	"	" (front) (2)
99467	"	Shaft (horizontal)
52059	"	" (") Flanged Bushing (back)
52045	"	" (") " " (") Oil Pad (Cotton Wick)
446c	"	" (") " " (") Set Screw
52078	"	" (") " " (front)
52045	"	" (") " " (") Oil Pad (Cotton Wick)
435c	"	" (") " " (") Set Screw
59703	"	" (") Gear with two 1036c
1036c	"	" (") " Set Screw
1448 ^c	"	" (") Screw
99469	"	" (upright)
52492	"	" (") Bushing (lower)
432c	"	" (") " (") Set Screw
99471	"	" (") " (upper)
1149c	"	" (") " (") Set Screw
127073	"	" (") Gear (lower) with two 1259c
1259c	"	" (") " (") Set Screw
59708	"	" (") " (upper) with two 1253c
1253c	"	" (") " (") Set Screw
56015	"	" (") Oil Tube (lower)
56015	"	" (") " " (upper)
68350 54807	"	" " Front Bearing Oil Cup
12480	"	Side Cap
219d	"	" " Screw
12193	"	Side Cover
50053d	"	" " " Thumb Screw

9/34

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No.								
52081	Balance Wheel	(stand) heavy rim, 2 1/8" Pulley, with two 448c
52005	"	" (power) light rim, 2 3/8" Pulley, with two 448c
52063	"	" Oil Cover
210d	"	" " " Screw
448c	"	" Set Screw
*99402	Bed
99403	"	Slide
99404	"	" 99403 with 662d and 19147
19147	"	" Spring
662d	"	" " Screw
99449	Face Plate
190d	"	" Screw
50190d	"	" Thumb Screw
99406	Feed Bar
343c	"	" Screw Centre
1519c	"	" " Nut
3033	Feed Connecting Link
375c	"	" " Hinge Screw
1518e	"	" " " Nut
52073	"	" " Stud
50083c	"	" " Set Screw
99150	Feed Dog	with 19118
191c	"	" Screw
19116	"	" Spring
19117	"	" Hook for 99451
19118	"	" " for 99450
99408	Feed and Feed Lifting Eccentric	with 448c
448c	"	" " Set Screw
24036	"	" " Sleeve
24037	Feed Forked Connection
375c	"	" " Hinge Screw
1518e	"	" " Nut
99409	Feed Lifting Rock Shaft
99410	"	" " complete, Nos. 99409 and 99451
12430	"	" " Connecting Rod with 12204 and two 966e
12204	"	" " Cap
966e	"	" " Screw
375c	"	" " Hinge Screw
1518e	"	" " Nut
99451	"	" Crank with 157c, 19117, 19121 and 19122
157c	"	" Clamping Screw

127156
127157~~12430~~
~~12204~~12204
1271577/47
"

No.								
19121	Feed Lifting Rock Shaft	Crank Roller
19122	"	" " " " " " Pin
50191c	"	" " " " Screw Centre
1513j	"	" " " " Nut
52074	Feed Regulator	with 50083c
1128e	"	" Hinge Screw
818d	"	" Thumb Screw
21351	"	" " Stop
52068	Feed Rock Shaft
52069	"	" " complete, Nos. 29633 and 52068
29633	"	" " Crank with 157c
157c	"	" " Clamping Screw
50191c	"	" " Screw Centre
1512j	"	" " Nut
99411	Guide Adjustable Rod
99412	"	" " Indicator
207d	"	" " Screw
1191d	"	" " Thumb Screw
27795	"	" " " Pad
99413	"	Bracket
164d	"	" Screw
99414	"	Strip
99415	"	" Bracket
453c	"	" " Screw
190f	"	" " Screw
99416	Guide , complete, Nos. 207d, 453c, 1191d, 27795, 99411 to 99415, two each 164d and 190f
12391	Presser Bar	(hollow)
99417	"	" Guide Bracket with 453c
453c	"	" " Set Screw
52016	"	" Lifter
689c	"	" " Screw
1520r	"	" " Nut
12327	"	" Lifting Lever Bracket
11167	"	" Spring
11170	"	" " Washer
99452	Presser Foot
99473	"	" Bracket
35c	"	" " Hinge Screw
1747c	"	" " " Nut
50111d	"	" " Hinge Screw

No.							
99474	Presser Foot	Shank
99455	"	"	Spring (right)
99456	"	"	" (left)
337d	"	"	" Screw
99475	"	"	complete, Nos. 35c, 1747c, 99452, 99455, 99456, 99473, 99474, two each 337d and 501114
190d	"	"	Screw
688j	Pressure Regulating Thumb Screw	
99464	Punch (Serrated)	$\frac{1}{8}$ "	wide
99458	"	(")	$\frac{3}{16}$ "
99460	"	(")	$\frac{1}{4}$ "
<i>NOTE:—No. 99458 is supplied with machine unless otherwise specified on order.</i>							
99476	Punch Bar (hollow)	
52013	"	"	Bushing (lower) with 29532
1133e	"	"	" (") Set Screw
52014	"	"	" (upper)
1133e	"	"	" (") Set Screw
99477	"	"	Clamp with 1112c
1112c	"	"	" Screw
24040	"	"	Connecting Link with 794e
99478	"	"	" " 24040 with 99465
794e	"	"	" " Adjusting Screw
99465	"	"	" Stud with 196 ^{AL}
196 ^{AL}	"	"	" " Clamping Screw
99459	"	"	Crank, with 743c, 858c and 1036c
743c	"	"	" Position Screw
858c	"	"	" Set Screw
99426	"	"	" Stud
1036c	"	"	" Set Screw
29532	"	"	" Oil Cup
99427	Rotating Knife (Adjustable)	
99440	"	"	Adjuster
21202	"	"	" Friction Washer
99479	"	"	Holder with two 1147c
1147c	"	"	" Set Screw
99480	"	"	" Shaft
127004	"	"	" Bushing (back)
52045	"	"	" " (") Packing (Cotton)
1143c	"	"	" " (") Set Screw
99482	"	"	" " (front)
52045	"	"	" " (") Packing (Cotton)
1148c	"	"	" " (") Set Screw

No.							
51897	Rotating Knife	Holder Shaft	Front Bearing	Oil Cup
127073	"	"	"	"	Gear with two 1259c
127007	"	"	"	"	" Case (2 pieces) with 121c and 50234d
50234d	"	"	"	"	" Plug Screw
121c	"	"	"	"	" Screw
1259c	"	"	"	"	" Set Screw
1091d	"	"	"	"	" Screw
99461	Throat Plate	
99462	"	"	Cutting Strip
1143d	"	"	" Screw
99463	Throat Plate , complete, Nos. 1443d, 99461 and 99462	
6911	"	"	" Screw (4)
*15404	Trade Mark	
15405	"	"	Rivet
99484	Drip Pan , with four Wood Screws $\frac{1}{2}$ " No. 5	

Double Punch (Adjustable)

No.							
99468	Punch (Serrated) (2)	
99507	"	Bar
99470	"	Holder
195d	"	Screw
99472	"	" Washer
99481	"	Bar, complete, Nos. 99470, 99472, 99507 and two 195d, for Double Punch

NOTE:—Nos. 99468 and 99481 are only supplied with machine when specified on order, and at an extra charge.

PARTS COMPLETE

for No. 95K33 Machine

For Thread Drawing. No Needles.

No.									
*99466	Arm	with 15404, two each 15405 and 56015
16532	"	Dowel Pin (2)
24131	"	Oil Tube with 52045, for oiling 24036
52084	"	" " " " 52045, " " 24040
52045	"	" " " Packing (Cotton Wick)
116c	"	Screw (back) (2)
868c	"	" (front) (2)
99467	"	Shaft (horizontal)
52059	"	" (") Flanged Bushing (back)
52045	"	" (") " " (") Oil Pad (Cotton Wick)
446c	"	" (") " " (") Set Screw
52078	"	" (") " " (front)
52045	"	" (") " " (") Oil Pad (Cotton Wick)
435c	"	" (") " " (") Set Screw
59703	"	" (") Gear with two 1036c
1036c	"	" (") " Set Screw
144 c	"	" (") Screw
99469	"	" (upright)
52192	"	" (") Bushing (lower)
432c	"	" (") " (") Set Screw
99471	"	" (") " (upper)
1149c	"	" (") " (") Set Screw
127073	"	" (") Gear (lower) with two 1259c
1259c	"	" (") " (") Set Screw
59708	"	" (") " (upper) with two 1253c
1253c	"	" (") " (") Set Screw
56015	"	" (") Oil Tube (lower)
56015	"	" (") " " (upper)
54897	"	" " Front Bearing Oil Cup
12480	"	Side Cap
219d	"	" " Screw
12193	"	Side Cover
50053d	"	" " " Thumb Screw

9/34

No.									
52081	Balance Wheel	(stand) heavy rim, 2 $\frac{11}{16}$ " Pulley, with two 418c
52005	"	" (power) light rim, 2 $\frac{3}{16}$ " Pulley, with two 418c
52063	"	" Oil Cover
210d	"	" " " Screw
448c	"	" " " Set Screw
*99485	Bed	
99403	"	Slide
99404	"	" 99403 with 662d and 19147
19147	"	" Spring
662d	"	" " " Screw
99449	Face Plate	
190d	"	" " Screw
50190d	"	" " Thumb Screw
99486	Feed Bar	with 19118
313c	"	" " Screw Centre
1519e	"	" " " " Nut
3033	Feed Connecting Link	
375c	"	" " " Hinge Screw
1518e	"	" " " " " Nut
52073	"	" " " " Stud
50083c	"	" " " " " Set Screw
99487	Feed Dog	(right) with 51868
99488	"	" (left) with 51868
99489	"	" Closing Spring
50435c	"	" Hinge Screw (2)
99490	"	" " " Plate
99491	"	" Retainer
197d	"	" " " Screw (2)
51868	"	" Roller and Stud
99492	"	" Spreader Cam
223d	"	" " " " Screw
99493	"	" Spring
19117	"	" " " Hook for 19120
19118	"	" " " " " 99486
99408	Feed and Feed Lifting Eccentric	with 448c
448c	"	" " " " " " Set Screw
24036	"	" " " " " " Sleeve
24037	Feed Forked Connection	
375c	"	" " " " Hinge Screw
1518e	"	" " " " " " Nut

No.									
99494	Feed Lifting Rock Shaft	
99495	"	" " " " complete, Nos. 99483 and 99494
12430	"	" " " " Connecting Rod with 12204 and two 966e
*12204	"	" " " " " " Cap
966e	"	" " " " " " " Screw
375c	"	" " " " " " Hinge Screw
1518e	"	" " " " " " " Nut
99483	"	" " " " Crank with 157c, 19117, 19121 and 19122
157c	"	" " " " " Clamping Screw
19121	"	" " " " " Roller
19122	"	" " " " " " Pin
50191c	"	" " " " " Screw Centre
1513j	"	" " " " " " Nut
52074	Feed Regulator	with 50083c
1128c	"	" " Hinge Screw
818d	"	" " Thumb Screw
21351	"	" " " " Stop
52068	Feed Rock Shaft	
52069	"	" " " complete, Nos. 29633 and 52068
29633	"	" " " Crank with 157c
157c	"	" " " " Clamping Screw
50191c	"	" " " " Screw Centre
1513j	"	" " " " " Nut
99411	Guide Adjustable Rod	
99412	"	" " " Indicator
207d	"	" " " " Screw
1191d	"	" " " " Thumb Screw
27795	"	" " " " " Pad
99413	"	Bracket
164d	"	" " Screw
99414	"	Strip
99415	"	" Bracket
453c	"	" " " Screw
190f	"	" " " Screw
99416	Guide , complete, Nos. 207d, 453c, 1191d, 27795, 99411 to 99415, two each 164d and 190f	

No.	
12391	Presser Bar (hollow) ...
99417	" " Guide Bracket with 453c ...
453c	" " " " Set Screw ...
52016	" " Lifter ...
689c	" " " " Screw ...
1520r	" " " " Nut ...
12327	" " Lifting Lever Bracket ...
99496	" " Spring ...
11170	" " " " Washer ...
99497	Presser Foot ...
99498	" " Bracket ...
35c	" " " " Hinge Screw ...
1747c	" " " " " " Nut ...
95c	" " Hinge Screw ...
99474	Presser Foot Shank ...
99499	" " Spring (right) ...
99500	" " " (left) ...
99501	" " " " Bracket (adjustable) ...
197d	" " " " " " Screw ...
233d	" " " " " " Screw ...
99502	" " " " " " Washer ...
99503	Presser Foot , complete, Nos. 35c, 1747c, 99474, 99497 to 99501, two each 95c, 197d, 233d and 99502 ...
190d	Presser Foot Screw ...
688j	Pressure Regulating Thumb Screw ...
99504	Punch (Serrated) $\frac{5}{16}$ " wide ...
99505	" (") $\frac{3}{8}$ " " ...
99506	" (") $\frac{1}{2}$ " " ...
99507	" Bar ...
52013	" " Bushing (lower) with 29532 ...
1133e	" " " " (") Set Screw ...
52014	" " " " (upper) ...
1133e	" " " " (") Set Screw ...
24040	" " Connecting Link with 794e ...
99478	" " " " 24040 with 99465 ...
794e	" " " " Adjusting Screw ...
99465	" " " " Stud with 196e ...
196e	" " " " Clamping Screw ...
99459	" " Crank, with 743e, 858e and 1036e ...
743e	" " " " Position Screw ...
858e	" " " " Set Screw ...
99426	" " " " Stud ...

No.	
1036e	Punch Bar Crank Stud Set Screw ...
99508	" Holder ...
201d	" Screw ...
99509	" " Washer ...
99510	Punch Bar , complete, Nos. 201d and 99507 to 99509 ...
29532	" " Oil Cup ...
99511	Rotating Knife (Adjustable) ...
99410	" " Adjuster ...
21202	" " " Friction Washer ...
99512	" " Holder with two 1147e ...
1147c	" " " " Set Screw ...
99513	" " " " Shaft ...
127004	" " " " Bushing (back) ...
52045	" " " " " (") Packing (Cotton) ...
1143c	" " " " " (") Set Screw ...
99482	" " " " " (front) ...
52045	" " " " " (") Packing (Cotton) ...
1148e	" " " " " (") Set Screw ...
54897	" " " " Front Bearing Oil Cup ...
127073	" " " " Gear with two 1259e ...
127007	" " " " " Case (2 pieces) with 121e and 50234d ...
50234d	" " " " " " Plug Screw ...
121e	" " " " " " Screw ...
1259e	" " " " " " Set Screw ...
1094d	" " " " " " Screw ...
99514	Throat Plate ...
99515	" " Cutting Strip ...
460c	" " " " Adjusting Screw ...
1443d	" " " " " " Screw ...
99516	Throat Plate , complete, Nos. 99492, 99514, 99515, two each 223d, 460c, and three 1443d ...
691f	" " " " Screw (4) ...
*15101	Trade Mark ...
15105	" " Rivet ...
99484	Drip Pan , with four Wood Screws $\frac{1}{2}$ " No. 5 ...

Accessories

No.	
36569	Oiler with 36571 ...
36570	" 36569, filled with Oil ...
36571	" Spout, $1\frac{1}{4}$ " long ...
25537	Screw Driver (large) ...

Knife and Cutting Strip Grinder

Knee Lifter

No.							
99815	Cutting Strip	Holding Spring
39896	"	"	"	"	Bracket
204264	"	"	"	"	"	Position Pin	...
176d	"	"	"	"	"	Screw	...
207d	"	"	"	"	"	Screw	...
793d	"	"	"	"	"	Thumb Screw	...
99816	39896	39896	Emery Wheel, 4" diam.	<i>3/32 12/32</i>
39887	"	"	Driving Shaft
201510d	"	"	"	"	"	Nut	...
204101	"	"	"	"	"	Washer	...
39888	"	"	"	"	"	Oil Hole Cover	...
200283c	"	"	"	"	"	"	Screw
206963	"	"	"	"	"	Pulley with two 200403c	...
200403c	"	"	"	"	"	"	Set Screw
206969	"	"	"	"	"	Washer (paper)	...
39889	Frame
99817	Knife Holder
135d	"	"	"	"	"	Screw (right)	...
162d	"	"	"	"	"	"	(left)
39892	"	"	"	"	"	Slide Bracket with 200386c	...
201298c	"	"	"	"	"	"	Adjusting Screw
39893	"	"	"	"	"	"	"
200577h	"	"	"	"	"	"	"
10249	"	"	"	"	"	"	"
219f	"	"	"	"	"	"	"
200386c	"	"	"	"	"	"	"
39894	"	"	"	"	"	"	"
206232	"	"	"	"	"	"	"
201052c	"	"	"	"	"	"	"
793d	"	"	"	"	"	"	"
99818	Knife and Cutting Strip Grinder, complete, Nos. 135d, 162d, 176d, 219f, 10249, 39887, 39889, 39892 to 39894, 39896, 99815, 99817, 200283c, 201298c, 201510d, 204101, 206963, two each 207d, 793d, 200577h, 204264, 206232, 206969 and three Wood Screws 1 1/2" No. 12

No.							
5596	Bell Crank
5599	"	"	"	"	"	Bracket	...
178e	"	"	"	"	"	"	Screw
5601	"	"	"	"	"	"	Hinge Pin
5735	"	"	"	"	"	"	Spring
56848	"	"	"	"	"	"	5596 with 5599 and 5601
5598	Bell Crank, complete, Nos. 5735 and 56848
16585	Lifting Lever with 448c
52028	"	"	"	"	"	"	Connecting Rod
12416	"	"	"	"	"	"	"
76d	"	"	"	"	"	"	"
1521c	"	"	"	"	"	"	"
802d	"	"	"	"	"	"	"
12241	"	"	"	"	"	"	"
766d	"	"	"	"	"	"	"
16586	"	"	"	"	"	"	"
448c	"	"	"	"	"	"	"
2763	Rock Shaft
97502	"	"	"	"	"	"	Bracket
2765	"	"	"	"	"	"	"
2766	"	"	"	"	"	"	"
356c	"	"	"	"	"	"	"
2768	"	"	"	"	"	"	"
2767	"	"	"	"	"	"	"
356c	"	"	"	"	"	"	"
6337	"	"	"	"	"	"	"
2778	"	"	"	"	"	"	"
356c	"	"	"	"	"	"	"
356c	"	"	"	"	"	"	"
2770	"	"	"	"	"	"	"
356c	"	"	"	"	"	"	"
84789	Rock Shaft 2763 with 2768, 2770, 2778, 6337, two 97502 and four Wood Screws, 1" No. 10
99136	Knee Lifter, complete, Nos. 76d, 766d, 802d, 1521c, 5598, 12241, 12416, 16585, 16586, 52028, 84789 and two 178e

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